



Figure can vary

**Part no.: 68017116**  
**MLC510R14-1650H/A**  
**Safety light curtain receiver**



## Contents

- Technical data
- Suitable transmitters
- Dimensioned drawings
- Electrical connection
- Operation and display
- Part number code
- Accessories
- Notes

## Technical data

<b>Basic data</b>	
Series	MLC 500
Device type	Receiver
Cascading	Host
Contains	2x BT-NC sliding block
Application	Finger protection
<b>Characteristic parameters</b>	
Type	4, IEC/EN 61496
SIL	3, IEC 61508
SILCL	3, IEC/EN 62061
Performance Level (PL)	e, EN ISO 13849-1
PFH <sub>D</sub>	7.73E-09 per hour
Mission time T <sub>M</sub>	20 years, EN ISO 13849-1
Category	4, EN ISO 13849
<b>Protective field data</b>	
Resolution	14 mm
Protective field height	1,650 mm
<b>Optical data</b>	
Number of beams	165 Piece(s)
Synchronization	Optical between transmitter and receiver
<b>Electrical data</b>	
Protective circuit	Overvoltage protection Short circuit protected
<b>Performance data</b>	
Supply voltage	26.5 ... 31.6 V
Current consumption from AS-i circuit	150 mA
<b>Timing</b>	
Response time	36 ms
Restart delay time	100 ms
<b>Interface</b>	
Type	AS-Interface Safety at Work
<b>AS-i</b>	
Function	Process
AS-i profile	S-0.B.F
Slave address	1..31 programmable, default=0
Cycle time acc. to AS-i specifications	Max. 5 ms
<b>Connection</b>	
Number of connections	2 Piece(s)

**Part no.: 68017116 – MLC510R14-1650H/A – Safety light curtain receiver**
**Connection 1**

Type of connection	Connector
Function	Machine interface
Thread size	M12
Material	Metal
No. of pins	5 -pin

**Connection 2**

Type of connection	Cable with connector
Function	Cascade, Middle Guest Out Cascade, Guest Out
Cable length	330 mm
Sheathing material	PUR
Thread size	M12
Material	Plastic
No. of pins	8 -pin

**Cable properties**

Permissible conductor cross section, typ.	0.25 mm <sup>2</sup>
Length of connection cable, max.	100 m
Permissible cable resistance to load, max.	200 Ω

**Mechanical data**

Dimension (W x H x L)	29 mm x 1,716 mm x 35.4 mm
Housing material	Metal, Aluminum
Lens cover material	Plastic / PMMA
Material of end caps	Diecast zinc
Net weight	1,875 g
Housing color	Yellow, RAL 1021
Type of fastening	Groove mounting Mounting bracket Swivel mount

**Operation and display**

Type of display	LED
Number of LEDs	2 Piece(s)

**Environmental data**

Ambient temperature, operation	0 ... 55 °C
Ambient temperature, storage	-30 ... 70 °C
Relative humidity (non-condensing)	0 ... 95 %


**Certifications**

Degree of protection	IP 65
Protection class	III
Certifications	c TÜV NRTL US c CSA US TÜV Süd
Vibration resistance	50 m/s <sup>2</sup>
Shock resistance	100 m/s <sup>2</sup>
US patents	US 6,418,546 B

**Classification**

eCl@ss 8.0	27272704
eCl@ss 9.0	27272704
ETIM 5.0	EC002549

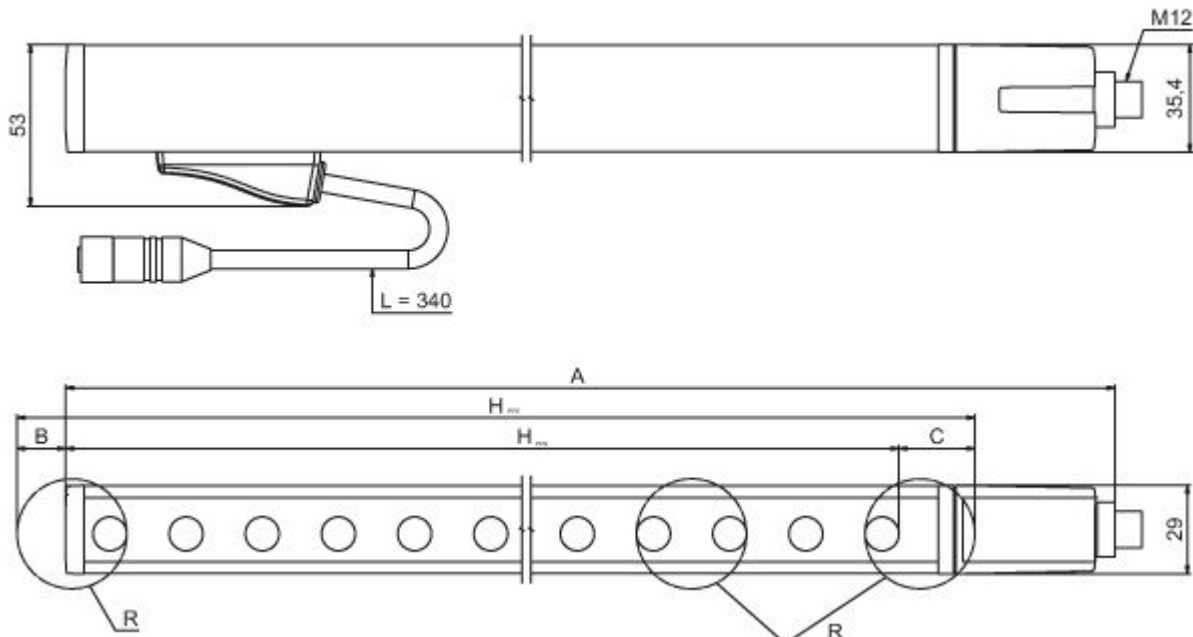
### Suitable transmitters

	Part no.	Designation	Article	Description
	68016116	MLC500T14-1650H/A	Safety light curtain transmitter	Resolution: 14 mm Protective field height: 1,650 mm Operating range: 0 ... 6 m Interface: AS-Interface Safety at Work Connection: Connector, M12, Metal, 5 -pin

### Dimensioned drawings

All dimensions in millimeters

Calculation of the effective protective field height  $HPFE = HPFN + B + C$



HPFE	Effective protective field height = 1662 mm
HPFN	Nominal protective field height = 1650 mm
A	Total height = 1716 mm
B	6 mm
C	6 mm
R	Effective protective field height $HPFE$ goes beyond the dimensions of the optics area to the outer borders of the circles labeled with R.

## Electrical connection

Connection 1	
Type of connection	Connector
Function	Machine interface
Thread size	M12
Type	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

Pin	Pin assignment
1	AS-i+
2	n.c.
3	AS-i-
4	n.c.
5	n.c.



Connection 2	
Type of connection	Cable with connector
Function	Cascade, Middle Guest Out Cascade, Guest Out
Cable length	330 mm
Sheathing material	PUR
Cable color	Black
Wire cross section	0.14 mm <sup>2</sup>
Type of stranding	Pair stranding (twisted pair)
Thread size	M12
Type	Female
Material	Plastic
No. of pins	8 -pin
Encoding	A-coded

## Operation and display

### LEDs

LED	Display	Meaning
1	Off	Device switched off
	Red, continuous light	Protective field interrupted
	Red, flashing, 1 Hz	External error
	Red, flashing, 10 Hz	Internal error
	Green, flashing, 1 Hz	Protective field free, weak signal
	Green, continuous light	Protective field free
2	Off	No voltage
	On	OSSD off, transmission channel C2
	Green, continuous light	AS-i slave communicating with AS-i master
	Red, continuous light	AS-i slave not communicating with AS-i master
	Yellow, flashing	AS-i slave has invalid address 0
	Red, flashing	AS-i slave device error or AS-i connection defective

Part no.: 68017116 – MLC510R14-1650H/A – Safety light curtain receiver

LED	Display	Meaning
	Red/green, flashing alternately	Periphery error

## Part number code

Part designation: MLCxyy-za-hhhhei-ooo



MLC	Safety light curtain
x	<b>Series:</b> 3: MLC 300 5: MLC 500
yy	<b>Function classes:</b> 00: Transmitter 01: transmitter (AIDA) 02: Transmitter with test input 10: Basic receiver - automatic restart 11: basic receiver - automatic restart (AIDA) 20: Standard receiver - EDM/RES selectable 30: Extended receiver - blanking/muting
z	<b>Device type:</b> T: transmitter R: receiver
a	<b>Resolution:</b> 14: 14 mm 20: 20 mm 30: 30 mm 40: 40 mm 90: 90 mm
hhh	<b>Protective field height:</b> 150 ... 3000: from 150 mm to 3000 mm
e	<b>Host/Guest (optional):</b> H: Host MG: Middle Guest G: Guest
i	<b>Interface (optional):</b> /A: AS-i
ooo	<b>Option:</b> /V: high Vibration-proof EX2: explosion protection (zones 2 + 22) SPG: Smart Process Gating

### Note



A list with all available device types can be found on the Leuze electronic website at [www.leuze.com](http://www.leuze.com).

## Accessories



### Mounting technology - Mounting brackets

	Part no.	Designation	Article	Description
	429056	BT-2L	Mounting bracket set	Design of mounting device: Angle, L-shape Mounting bracket, at system: Through-hole mounting Mounting bracket, at device: Screw type Material: Metal
	429006	BT-2L-HG	Mounting device set	Mounting bracket, at device: Screw type Material: Metal






Part no.: 68017116 – MLC510R14-1650H/A – Safety light curtain receiver

	Part no.	Designation	Article	Description
	429057	BT-2Z	Mounting bracket set	Design of mounting device: Angle, Z-shape Mounting bracket, at system: Through-hole mounting Mounting bracket, at device: Screw type Material: Metal
	429005	BT-L-HG	Mounting device set	Mounting bracket, at device: Screw type Material: Metal

## Mounting technology - Swivel mounts


	Part no.	Designation	Article	Description
	429393	BT-2HF	Mounting bracket set	Contains: 2x BT-HF swivel mount, 1 cylinder for mounting on the light curtain Mounting bracket, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 360° Material: Metal, Plastic
	429394	BT-2HF-S	Mounting bracket set	Contains: 2x BT-HF swivel mount, 1 cylinder for mounting on the light curtain Mounting bracket, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 360° Material: Metal, Plastic Shock absorber: Yes

## Mounting technology - Other




	Part no.	Designation	Article	Description
	425740	BT-10NC60	Sliding block set	Contains: 10x BT-NC sliding block Bore hole 1: Ø 4.7 mm Bore hole 2: M6 Design of mounting device: Sliding block Mounting bracket, at system: Mounting thread Mounting bracket, at device: Groove mounting Material: Metal
	425741	BT-10NC64	Sliding block set	Contains: 10x BT-NC-M4-M6 sliding block Bore hole 1: M4 Bore hole 2: M6 Design of mounting device: Sliding block Mounting bracket, at system: Mounting thread Mounting bracket, at device: Groove mounting Material: Metal
	425742	BT-10NC65	Sliding block set	Contains: 10x BT-NC-M5-M6 sliding block Bore hole 1: M5 Bore hole 2: M6 Design of mounting device: Sliding block Mounting bracket, at system: Mounting thread Mounting bracket, at device: Groove mounting Material: Metal
	424422	BT-2SB10	Mounting bracket set	Contains: 2x BT-SB10 Design of mounting device: Mounting clamp Mounting bracket, at system: Through-hole mounting Mounting bracket, at device: Clampable, an der seitlichen C-Nut Type of mounting device: Swiveling Swivel range: -8 ... 8° Material: Metal
	424423	BT-2SB10-S	Mounting bracket set	Contains: 2x BT-SB10-S Design of mounting device: Mounting clamp Mounting bracket, at system: Through-hole mounting Mounting bracket, at device: Clampable, an der seitlichen C-Nut Swivel range: -8 ... 8° Material: Metal Shock absorber: Yes

Part no.: 68017116 – MLC510R14-1650H/A – Safety light curtain receiver



## Test rods

	Part no.	Designation	Article	Description
	349945	AC-TR14/30	Test piece	Diameter 1: 14 mm Diameter 2: 30 mm Housing material: Plastic, ABS

## Alignment aids

	Part no.	Designation	Article	Description
	427300	AC-ALM	Alignment aid	Housing material: Plastic
	520101	AC-ALM-M	Alignment aid	Housing material: Plastic
	560020	LA-78U	Alignment aid	Light source: laser, Red Housing material: Metal

## Protective screens

	Part no.	Designation	Article	Description
	429039	MLC-3PSF	Mounting bracket set	Type of fastening: Clampable Mounting device material: Metal
	347081	MLC-PS1650	Protective screen	Protective field height: 1,650 mm Material: PMMA, clear

## Notes

### Observe intended use!

- The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.